Located on the front of the platform is the heart beat of the UP BOX, it pulsates telling you what state it is in.

**Yellow pulsing:** Printer switched on, waiting to be initialized.

**Green pulsing:** Printer initialized and waiting for job.

**Blue Letter rotation:** Print job spooling from computer

**Blue pulsing:**
- Fast Pulsing - Printing
- Slow Pulsing - Printing Paused

**Pulsing while single letter remains on:**

- SD CARD ERROR
- PLATFORM TEMPERATURE ERROR
- PRINT HEAD TEMPERATURE ERROR
- MOTION SYSTEM ERROR
- PRINT HEAD ERROR

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**Table pre-heating progress or print progress during printing**